



BondX Premium Gloss Enamel

Wallmaax Crest BondX Premium Gloss Enamel imparts a shiny new look to surfaces painted with this finish. It forms a tough film that is highly resistant to household stains. It thereby serves as a protective armour around the painted surface.



SOLVENT BASED

LEAD FREE* GUARANTEE

* All Wallmaax Paints products contain no added Lead, Mercury, Arsenic or Chromium from April 2016.

PRODUCT BENEFITS

High Gloss Finish

BondX Premium Gloss Enamel gives a mirror like gloss for your doors, windows, grills & gates

Tough and Durable

The oil based film of BondX Premium Gloss Enamel makes it one of the toughest & most durable paints which forms a protective armour around surfaces

Stain Guard

BondX Premium Gloss Enamel is a highly washable paint, thus you can wipe off most common household stains easily

PRODUCT FEATURES

WASHABILITY



✓ **BEST IN CLASS**

AVAILABLE PACKS



Also available in 200 ml and 500 ml
Shelf life: 3 years from date of manufacture, in original tightly closed containers away from direct sunlight and excessive heat.

COLOURS AVAILABLE

2000*

*Currently available in 2000 shades as per the Colours Symphony Fandeck



FINISH

High Gloss

Also available in Silky Smooth

COVERAGE

On smooth primed mild steel surface by brushing



1 COAT

185 - 225 sq.ft/ltr**



2 COATS

95 - 110 sq.ft/ltr**

**Actual coverage may vary from the quoted coverage due to factors such as method and condition of application and surface roughness and porosity.

HOW TO APPLY

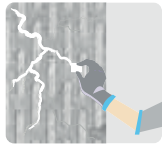
PRE PAINTING STEPS



PLASTER New masonry surfaces must be allowed to cure completely. It is recommended to allow 28 days as the curing time for new masonry surfaces.



CLEANING Surface should be free from any loose paint, dust or grease. Growths of fungus, algae or moss should be removed by wire brushing and water. In case of areas having excessive dampness use Wallmaax DampSeal to limit further dampness. When the underlying surface exhibits chalkiness, in spite of thorough surface cleaning, use Wallmaax Paints Exterior Sealer.



FILLING FOR CRACKS For filling masonry upto 3mm use Wallmaax Paints Crack Seal.



FILLING FOR HOLES & DENTS In case of dents and holes use Wallmaax Paints Acrylic Wall Putty or white cement and fine sand in the ratio 1:3

BondX Premium Gloss Enamel should not be applied on surfaces / substrates that are subjected to continuous seepage or dampness.

PAINT APPLICATION PROCESS

APPLICATION

STEP 1
SANDING

STEP 2
METAL PRIMER (METAL) / CEMENT PRIMER ST (MASONRY) / WOOD PRIMER (WOOD)

STEP 3
KNIFING PASTE FILLER (METAL / WOOD) / WALL PUTTY (MASONRY) PUTTY KNIFE

STEP 4
SANDING

STEP 5
METAL PRIMER (METAL) / CEMENT PRIMER ST (MASONRY) / WOOD PRIMER (WOOD)

STEP 6
SANDING

STEP 7
FIRST COAT BOND X PREMIUM GLOSS ENAMEL BRUSH / ROLLER / SPRAY

STEP 8
SECOND COAT BOND X PREMIUM GLOSS ENAMEL BRUSH / ROLLER / SPRAY

THINNER

DILUTION %

APPLICATION VISCOSITY

RECOATING PERIOD

SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN

MTO*

BRUSH 4 - 10
SPRAY 12 - 15

BRUSH 30 - 40
SPRAY 20 - 25

6 - 8 HRS

WATER OR MTO

BASED ON REQUIREMENT

BASED ON REQUIREMENT

6 - 8 HRS

4 - 6 HRS

SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN

MTO*

BRUSH 4 - 10
SPRAY 12 - 15

BRUSH 30 - 40
SPRAY 20 - 25

6 - 8 HRS

SAND THE SURFACE WITH SAND PAPER 320 AND WIPE CLEAN

MTO*

BRUSH 8 - 10
SPRAY 15 - 20

BRUSH 55 - 60
SPRAY 22 - 25

6 - 8 HRS

MTO*

BRUSH 8 - 10
SPRAY 15 - 20

BRUSH 55 - 60
SPRAY 22 - 25

6 - 8 HRS

1. As measured through a Ford cup.
2. Recoat period is quoted for 25°C and 50% Relative Humidity, these may vary under different conditions.
* Mineral Turpentine Oil
3. Ensure that the metal substrates are free from oil, grease and rust before paint application.



ADDITIONAL INFORMATION

POST PAINTING CARE

For the best performance of the paint, ensure proper washing and cleaning of all algal and fungal growth, if any, at regular intervals of six months.

TECHNICAL DETAILS

- a. Drying time: Surface dry time 3 hrs
- b. Gloss levels: 75 - 85 on tin plate at 20°GH
- c. Flash point IS 101/1987 Part 1 Sec 6: 35°C (95°F)
- d. Stability of thinned paint: To be used within 24 hours

PRECAUTIONS

- > Do not apply when ambient temperature is less than 10°C or if the temperature might drop to this level within 4 hrs of application.
- > Do not over-thin or over-extend the brush.
- > Stir well and strain before use.
- > Tinted paints need thorough shaking immediately after tinter addition as well as before use.

SAFETY FEATURES

- > Kindly refer to the MSDS for Wallmaax Paints BondX Premium Gloss Enamel which gives detailed information on safety measures while handling the paint, which is available on request.
- > Store the container with the lid tightly closed in an upright position, in a cool, dry place.
- > Keep out of reach of children and away from eatables.
- > May be harmful if swallowed. In case of ingestion seek immediate medical attention.
- > Wear eye protection during application. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- > In case of skin contact immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.
- > Do not breathe vapour or spray. It is recommended to wear suitable nose pad during sanding and surface preparation to avoid dust inhalation
- > Do not pour leftover paint down the drain or in water courses.
- > In the event of spills, contain spillage using sand or earth.
- > No added Lead, Mercury or Chromium compounds.